

Probabilistic Risk Analysis of Reactor Pressure Vessels

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Not
A PSA System Analysis
but
A Probabilistic Analysis of a Component

Why This Research?

- Current Code-Required Assessment of RPVs:
 - **Deterministic**
 - Defense in Depth
 - Things not Considered Appropriately:
 - **Uncertainty** and/or **Variability** of Environment
- To perform a more appropriate assessment
- To let the result compatible with **Risk-Informed Management**

Current Code-Required Assessment of RPV (1/6)

- Based on:
 - 10 CFR50 Appendices G and H of US Regulations
 - NRC Regulatory Guide 1.99, Revision 2
- To evaluate degrees of **Radiation Embrittlement** of RPVs

Current Code-Required Assessment of RPV (2/6)

1. Data from Specimens of RPV Material Surveillance Program
2. Aging Assessment Method:
 - Consider Base Metal and Weld Metal respectively
 - (1) Evaluate Adjusted Reference Temperature (ART)
 - (2) Evaluate Upper Shelf Energy (USE)
3. Compare Results with Code-Required Threshold Values

Current Code-Required Assessment of RPV (3/6)

$$ART = \textit{Initial } RT_{NDT} + \Delta RT_{NDT} + \textit{Margin}$$

ART : Adjust Reference Temperature of Material

Initial RT_{NDT} : Initial Nil Ductility Transition Temperature of Material

ΔRT_{NDT} : Change of Nil Ductility Transition Temperature

Margin : Accounts for Uncertainty

(°F)

Current Code-Required Assessment of RPV (4/6)

$$ART = \text{Initial } RT_{NDT} + \underline{\Delta RT_{NDT}} + \text{Margin}$$

$$\underline{\Delta RT_{NDT}} = (CF) f^{(0.28-0.1\log f)}$$

CF : A **Chemistry Factor** of Material in °F

= **Cu, Ni** (wt%) + **NRC R.G. 1.99, Rev. 2 Tables**

f : A **fluence factor** depending on **fast neutron flux** the material has been exposed to (measured in **10¹⁹ n/cm²**)

Current Code-Required Assessment of RPV (5/6)

$$ART = \text{Initial } RT_{NDT} + \Delta RT_{NDT} + \underline{\text{Margin}}$$

$$\underline{\text{Margin}} = 2\sqrt{\sigma_I^2 + \sigma_{\Delta}^2}$$

σ_I : Standard Deviation of *Initial* RT_{NDT} (0 if No Data Available)

σ_{Δ} : Standard Deviation of ΔRT_{NDT} $\left\{ \begin{array}{l} \text{Base Metal } 17^{\circ}\text{F} \\ \text{Weld Metal } 28^{\circ}\text{F} \end{array} \right.$

Current Code-Required Assessment of RPV (6/6)

$$USE = USE_i (1 - d)$$

USE : Upper Shelf Energy **after radiation**

USE_i : Upper Shelf Energy **before radiation**

d : A decreasing factor

→ Cu (wt%) + f + NRC R.G. 1.99, Rev. 2 (Figure 2)

Current Criteria set by the Code

● For material at a depth of a quarter wall-thickness counted from the vessel inner-surface

- **ART < 200°F during operation**

- **USE > 50 ft-lb during operation**

→ Beyond Allowable Values?

No → To **modify operational curve** based on ART

Yes → Further investigation needed

→ Further **material treatment** or **cease operation**

Probabilistic Failure Analysis (1/2)

● Current Assessment Method

$$ART' = \text{Initial } RT_{NDT} + \Delta RT_{NDT}$$

$$USE = USE_i (1 - d)$$

+ Probability and Reliability Methods

→ To find Failure Probability of RPV

Failure Probability:

Probability of ART' and USE of RPV Material

“Exceeds Code-Required Threshold Values”

Probabilistic Failure Analysis (2/2)

1. **Randomness due to Uncertainty of Parameters**

$$ART' = ART'(initial RT_{NDT}, Cu, Ni, f)$$

$$USE = USE(USE_i, Cu, f)$$

2. **Monte Carlo Simulation and Analysis**

3. **Probability Papers and Chi-Square Test to find PDF of Results**

4. **Stress-Strength Inference Theory based on Failure Criteria**

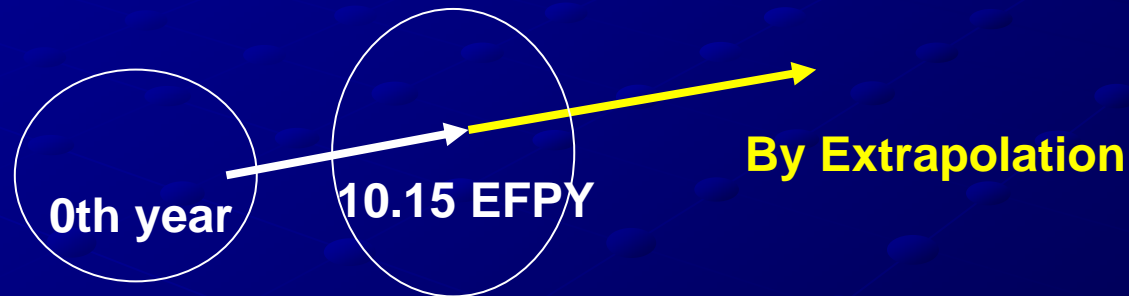
$$ART' > 200 \text{ } ^\circ\text{F}$$

$$USE < 50 \text{ ft-lb}$$

→ **Failure** (Exceeding Code-Required Values) **Probabilities** of RPV

Case Study

- RPV of a PWR Unit
- Based on Test Results of Specimens from RPV Material Surveillance Program (The Fourth taken at 10.15 EFPY *)



1. Current Deterministic Assessment Result
2. Probabilistic Analysis Result

* EFPY: Effective Full Power Years:

Assuming 80% of operational efficiency

Current Deterministic Assessment Result (1/5)

- **ART** at End of Design Life (40 years, 32 EFPY)

Parameters	Base metal	Weld metal
<i>Cu</i> (wt%)	0.060	0.054
<i>Ni</i> (wt%)	0.580	0.130
<i>CF</i> (°F)	37.00	42.15
<i>f</i> (10^{19} n/cm ²)	3.403	3.403
<i>Initial RT_{NDT}</i> (°F)	10	-30
<i>FF</i>	1.32	1.32
$\Delta RT_{NDT} = CF \times FF$	48.85	55.65
<i>Margin</i> (°F)	34	56
<i>ART</i> (°F)	92.85	81.65

< 200 °F

Current Deterministic Assessment Result (2/5)

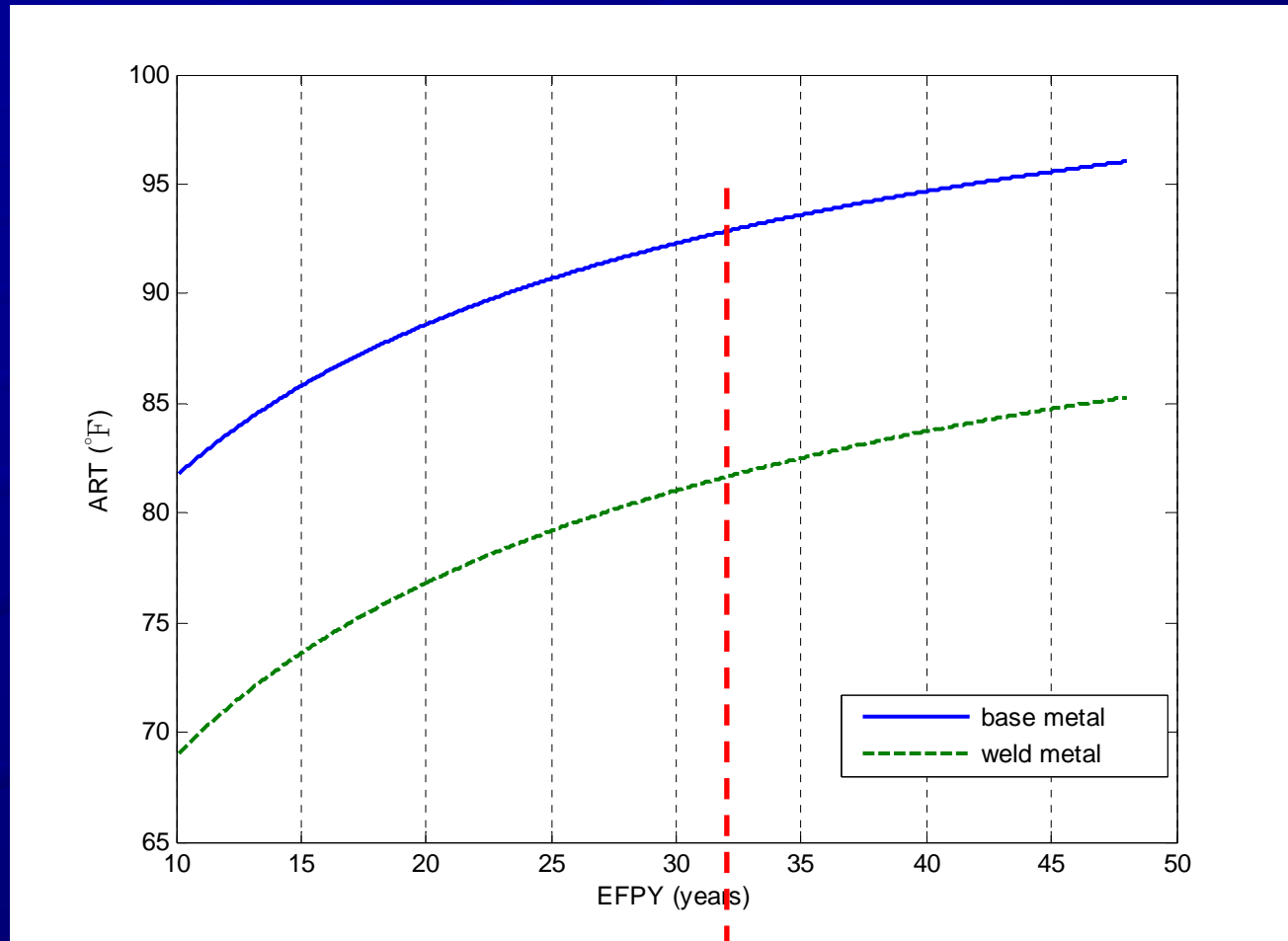
- **USE** at End of Design Life (40 years, 32 EFPY)

Parameters	Base metal	Weld metal
<i>Cu</i> (wt%)	0.060	0.054
<i>f</i> (10^{19} n/cm ²)	3.403	3.403
<i>USE_i</i> (ft-lb)	78	83
<i>d</i> (%)	21.15	25.88
<i>USE</i> (ft-lb)	61.51	61.52

> 50 ft-lb

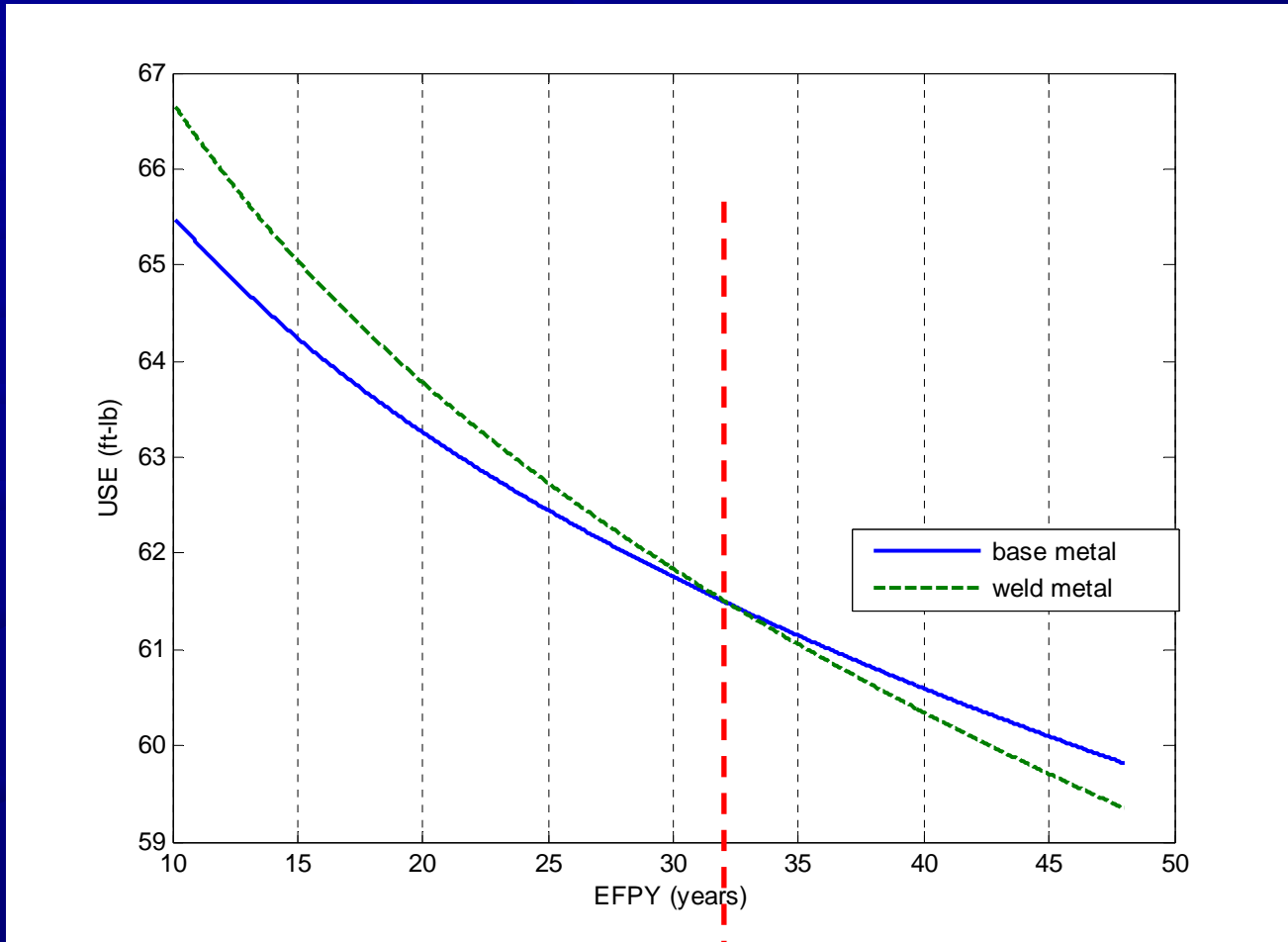
Current Deterministic Assessment Result (3/5)

● ART vs EFPY (10.15 ~ 48 EFPY)



Current Deterministic Assessment Result (4/5)

● *USE* vs EFPY (10.15 ~ 48 EFPY)



Current Deterministic Assessment Result (5/5)

→ The RPV is **Safe** based on the analysis
but What is the **Probability of Failure &
Degree of Risk?**

Result of Probabilistic Analysis (1/8)

1. Uncertainty and Randomness of Parameters [13, 25, 26]

Parameter	Mean		Standard deviation		Distribution
	Base	Weld	Base	Weld	
<i>Initial RT_{NDT}</i> (°F) [26]	10	-30	29	29	Normal
<i>Cu (wt%) [13]</i>	0.060	0.054	0.0060	0.0054	Normal
<i>Ni (wt%) [13]</i>	0.580	0.130	0.058	0.013	Normal
<i>f (10¹⁹ n/cm²)</i> [25]	0.3403	0.3403	0.0476	0.0476	Normal
<i>USE_i (ft-lb)</i> [25]	78	83	3.90	4.15	Normal

Result of Probabilistic Analysis (2/8)

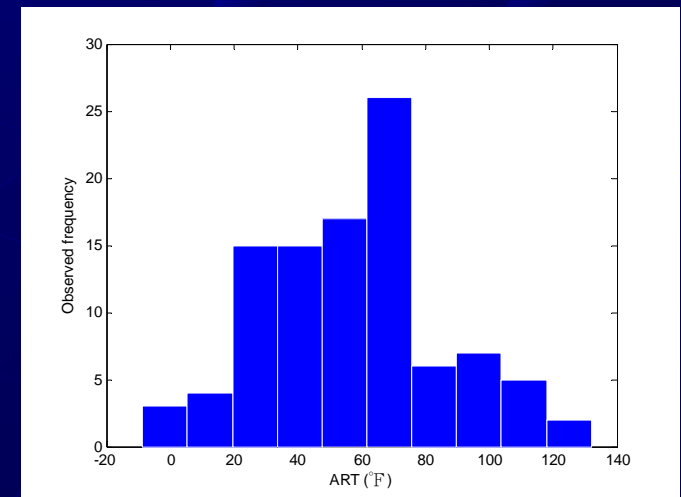
2. Monte Carlo Simulation

$$ART' = Initial RT_{NDT} + \Delta RT_{NDT}$$

$$USE = USE_i (1 - d)$$

- e.g., ART' of Base Metal

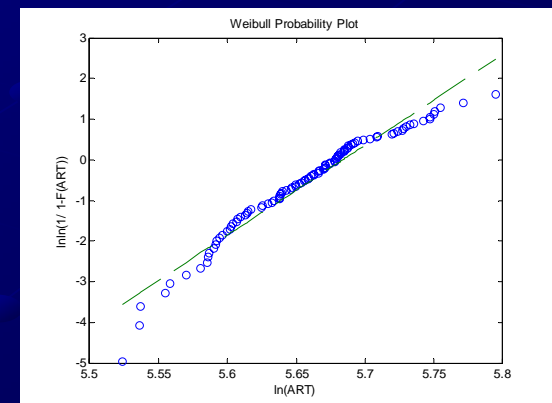
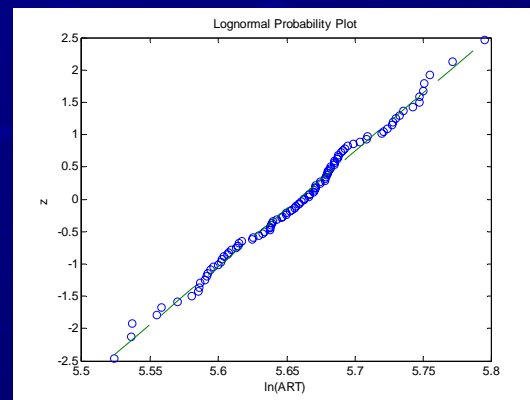
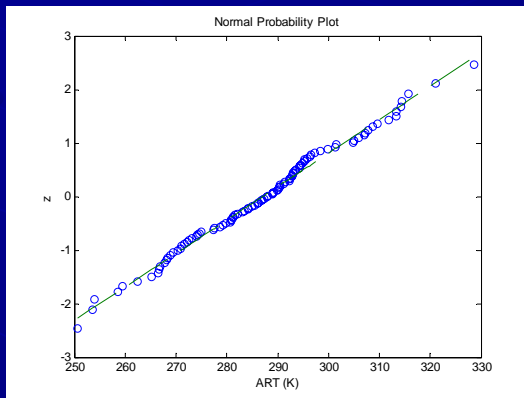
<i>Initial RT_{NDT}</i> (°F)	<i>Cu</i> (wt%)	<i>Ni</i> (wt%)	<i>f</i> (10 ¹⁹ n/cm ²)	<i>ART'</i> (°F)
28.423	0.0574	0.5111	2.9761	74.102
-7.441	0.0500	0.4523	3.4674	33.623
25.984	0.0608	0.6372	3.3368	75.356
-21.895	0.0617	0.5499	2.8487	26.946
12.494	0.0531	0.5990	3.9669	57.017
-48.132	0.0672	0.5936	3.3956	7.297
-4.300	0.0671	0.5813	3.6585	51.829
23.400	0.0598	0.5218	3.0617	71.159
0.691	0.0620	0.5251	3.0907	50.493
45.860	0.0610	0.5583	3.5528	96.045
⋮	⋮	⋮	⋮	⋮



Result of Probabilistic Analysis (3/8)

3. Probability Plots & Chi-Square Tests

- e.g., ART' of Base Metal



Materials	Normal	Lognormal	Weibull
Base	$\mu = 287.04$	$x_{med} = 5.658$	$\beta = 22.19$
	$\sigma = 16.00$	$s = 0.056$	$\theta = 294.04$

Result of Probabilistic Analysis (4/8)

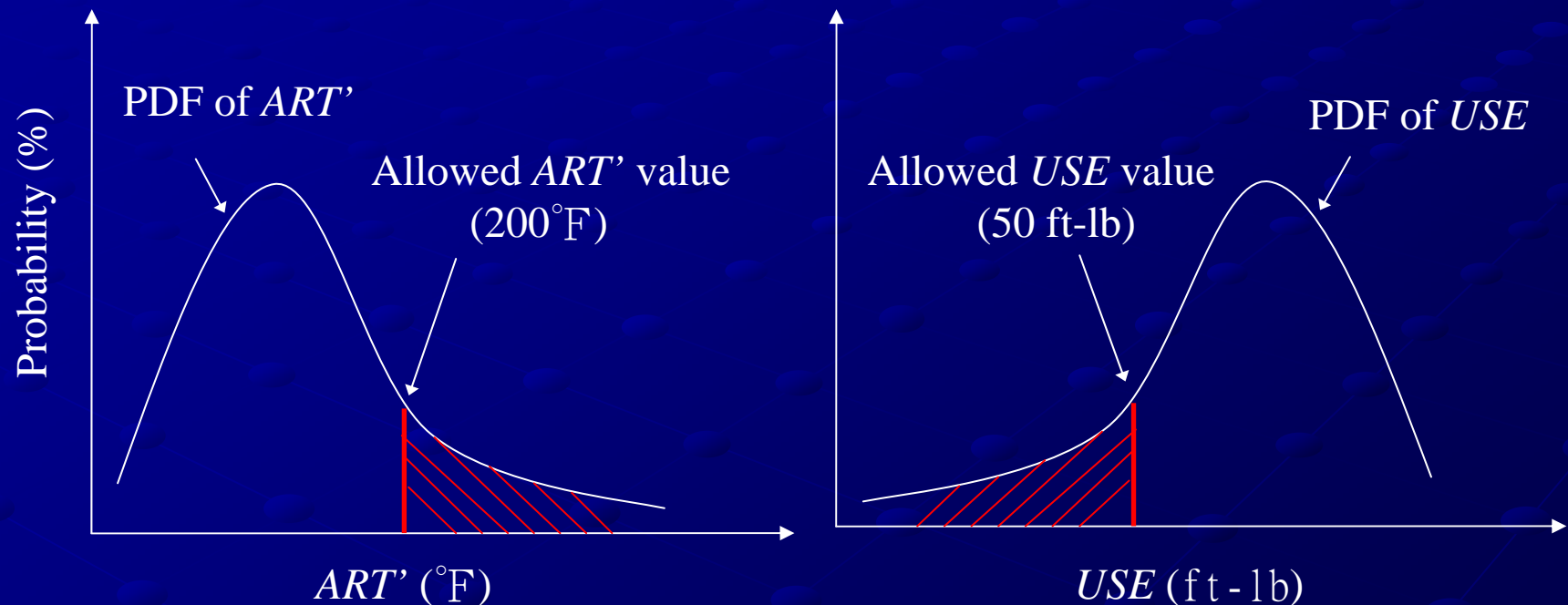
3. Probability Plots & Chi-Square Tests (cont.)

Parameters	Materials	Normal	Lognormal	Weibull
<i>ART'</i>	Base metal	0.3687 ☉	0.7506	5.4231
	Weld metal	0.1277 ☉	0.2188	2.7287
<i>USE</i>	Base metal	1.2921	1.1063 ☉	24.3870
	Weld metal	0.8067	0.4260 ☉	17.1750

→ *ART'* -- Normal $\alpha = 0.05 \rightarrow \chi_{\alpha}^2 = 3.84$
USE -- Lognormal

Result of Probabilistic Analysis (5/8)

4. Apply Stress-Strength Inference Theory based on Failure Criteria



→ Find the Failure Probability of RPV

Result of Probabilistic Analysis (6/8)

- Failure Probability (P_f) of *ART'* & *USE* at End of Design Life (40 years, 32 EFPY)

Parameters	Materials	P_f
<i>ART'</i>	Base metal	3.42×10^{-7}
	Weld metal	1.16×10^{-7}
<i>USE</i>	Base metal	2.64×10^{-5}
	Weld metal	1.00×10^{-4}

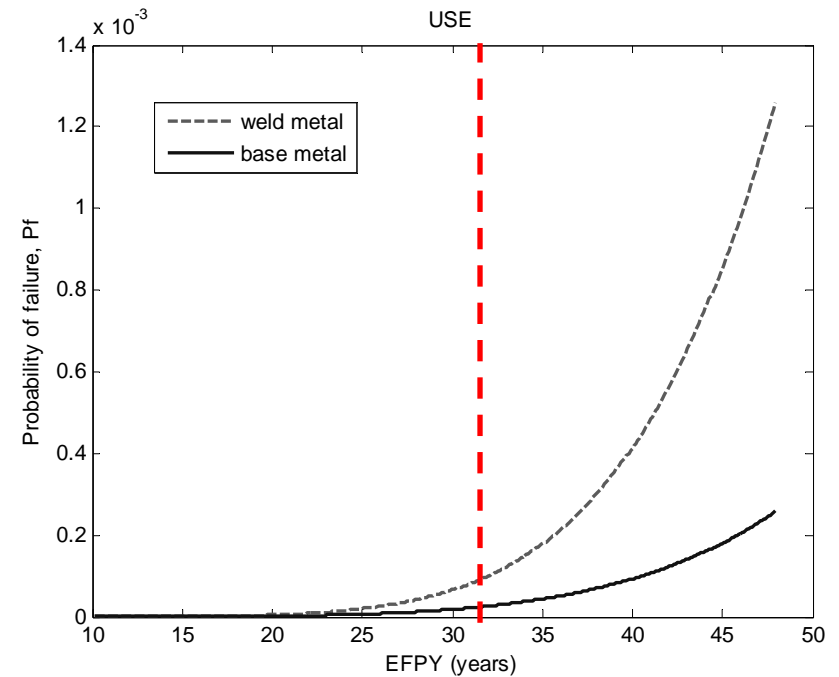
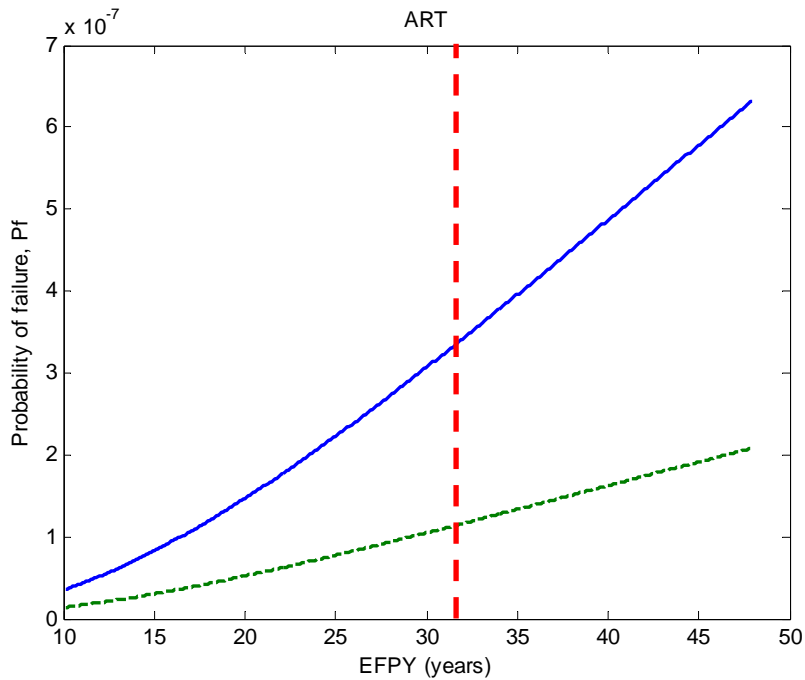
Result of Probabilistic Analysis (7/8)

Comparison between Stress-Strength Theory and Direct Simulation

Parameters	Materials	Probability of failure		
		Stress-Strength interference	Simulation 10^7 times	
			Counts	Probability
ART'	Base metal	3.42×10^{-7}	3	3.00×10^{-7}
	Weld metal	1.16×10^{-7}	0	0.00×10^{-7}
USE			Simulation 10^7 times	
			Counts	Probability
			Base metal	374
Weld metal	821	8.21×10^{-5}		

Result of Probabilistic Analysis (8/8)

● P_f vs EFPY (10.15 ~ 48 EFPY)



Comparison of **Safety Margins** based on **Art & USE**

$$SF_{USE} = \frac{USE}{USE_a} \quad USE_a = 50 \text{ ft-lb}$$

$$SF_{ART} = \frac{ART_a}{ART} \quad ART_a = 200 \text{ }^\circ\text{F}$$

→ Deterministic Analysis

$$\frac{SF_{ART}}{SF_{USE}} = 2 \sim 3$$

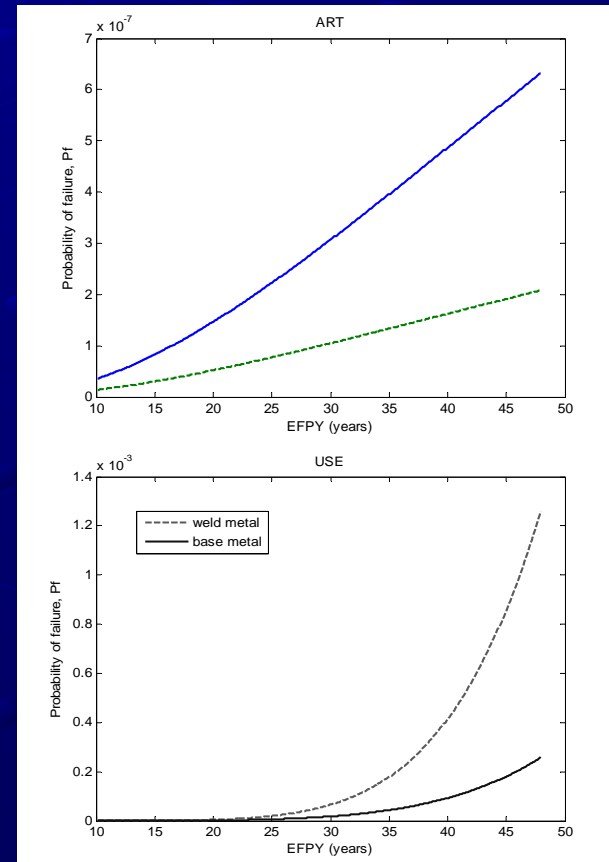
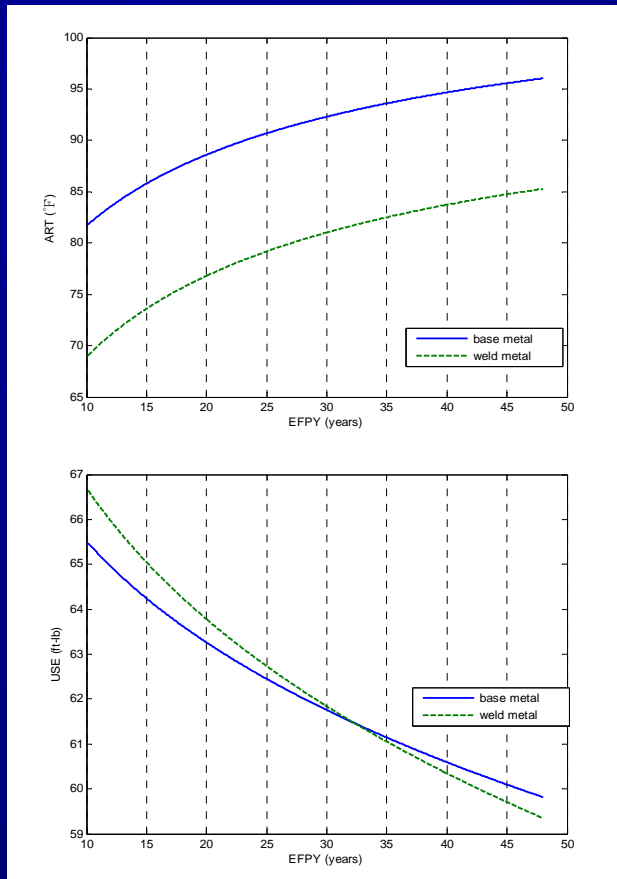
→ Probabilistic Analysis

$$\frac{P_{f USE}}{P_{f ART}} \cong 10^3$$

USE is more critical in this case!

Aging Trends of Studied RPV

Deterministic Analysis Probabilistic Analysis



Conclusion

- The studied RPV is **safe** against radiation embrittlement **based on deterministic analysis** but it still **has probability of exceeding code-required threshold values**, in particular, at the end of design life (40 years, 32 EFPY)

Parameters	Materials	P_f
<i>ART'</i>	Base metal	3.42×10^{-7}
	Weld metal	1.16×10^{-7}
<i>USE</i>	Base metal	2.64×10^{-5}
	Weld metal	1.00×10^{-4}

- USE is more critical** and should be checked more carefully in similar assessments

Thank you for your attention

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